



PROCLEAR PP filters are designed for a wide range of prefiltration duties within the production of pharmaceuticals and are particularly suited to applications where chemical compatibility is an issue.

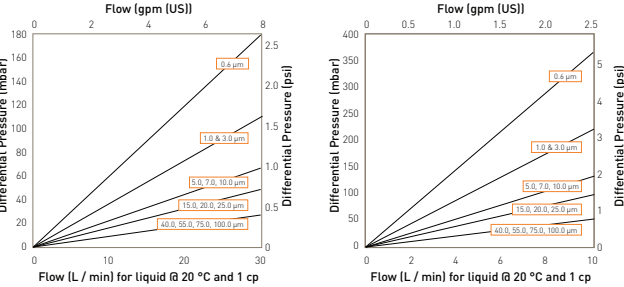
The optimum pleat configuration and graded density polypropylene media used in PROCLEAR PP filters ensure the filters have the highest possible throughput to blockage resulting in long service life.

The PROCLEAR PP range of filters are fully supported by a comprehensive validation guide to simplify its specification into new and existing processes.

Features and Benefits

- Graded density polypropylene media for high capacity
- Extremely robust to withstand aggressive conditions
- All polypropylene construction
- MURUS and DEMICAP's can be gamma-irradiated and autoclaved

Performance Characteristics



For K size for a given flow rate multiply 10" size differential pressure by 2
For A size for a given flow rate divide B size differential pressure by 2
For E size for a given flow rate multiply B size differential pressure by 2

10" size (250 mm) Cartridge B size (65 mm) Cartridge and Capsule

PROCLEAR PP Filter Cartridges

- liquid filters
- polypropylene



Note: PROCLEAR and DEMICAP are registered trademarks of Parker domnick hunter

PROCLEAR PP Filter Cartridges

Specifications

- Materials of Construction
- Filtration Membrane: Polypropylene
 - Upstream Support: Polypropylene
 - Downstream Support: Polypropylene

- Filter Cartridges
- Inner Support Core: Polypropylene
 - Outer Protection Cage: Polypropylene
 - End Caps: Polypropylene
 - End Caps Insert: 316L Stainless Steel
- *Not available in B & L endcap variants*

- MURUS Disposable Filter Capsules
- Core: Polypropylene
 - Sleeve: Polypropylene
 - End Caps Insert: 316L Stainless Steel
 - Standard o-rings/gaskets: Silicone
 - Capsule Body: Polypropylene
 - Capsules Vent Seals: Silicone

- DEMICAP Filter Capsules
- Core: Polypropylene
 - Sleeve: Polypropylene
 - Capsule Body: Polypropylene
 - Capsules Vent Seals: Silicone
 - Filling Bell: Polycarbonate

- Syringe Filters
- Body: Polypropylene

Recommended Operating Conditions
Filter Cartridges
Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature °C	Temperature °F	Max. Forward dP (bar)	Max. Forward dP (psi)
20	68	5.0	72.5
40	104	4.0	58.0
60	140	3.0	43.5
80	176	2.0	29.0
90	194	1.5	21.7

MURUS Disposable Filter Capsules
Up to 25 °C (77 °F) @ 5.5 barg (79.7 psig)
Up to 60 °C (140 °F) @ 2.8 barg (40.6 psig)

Parker Hannifin certify that this product complies with the European Council Pressure Equipment Directive (PED) 97/23/EC Article 3, Paragraph 3 - Sound Engineering Practice (SEP). This product is intended for use with Group 1 & 2 Dangerous and Harmless Liquids and Group 2 Harmless Gases at the operating conditions stated in this document - In compliance with PED Article 3, Paragraph 3, SEP, this product does not bear the CE mark.

DEMICAP Filter Capsules
Up to 40 °C (104 °F) at line pressures up to 5.0 barg (72 psig).

Effective Filtration Area (EFA)
10" (250 mm) up to 0.79m² (8.5 ft²)

Sterilization
PROCLEAR PP filter cartridges can be sanitized with hot water at up to 90 °C (194 °F) and are compatible with a wide range of chemicals.

		Autoclave Cycles	Temp	Steam-in-Place Cycles (30 min.)	Temp
Cartridges	10	130 °C (266 °F)		30	135 °C (275 °F)
MURUS	5	130 °C (266 °F)		-	-
DEMICAP	10	130 °C (266 °F)		-	-
Syringe	1	130 °C (266 °F)		-	-

For detailed operational procedures and advice on cleaning and sterilization, please contact the Technical Support Group through your usual Parker domnick hunter contact.

Food and Biological Safety
Materials conform to the relevant requirements of 21CFR Part 177 and current USP Plastics Class VI - 121 °C and ISO10993 equivalents.

Quality Standards
Pharmaceutical grade products are manufactured in accordance with cGMP, 100% flushed with pharmaceutical grade purified water.

Gamma-Irradiation
PROCLEAR PP MURUS & DEMICAP disposable filters can be gamma-irradiated up to a maximum dosage of 40 kGy.

Performance Characteristics

TOC / Conductivity
The filtrate quality from a 10" (250 mm) PROCLEAR PP conforms to the requirements of current USP <643> (TOC) and USP <645> (conductivity) within the first 200 ml flush of purified water.

Endotoxins
Aqueous extracts from the 10" (250 mm) PROCLEAR PP contain < 0.25 EU / ml when tested in accordance with the Limulus Amoebocyte Lysate test.

Non-Volatile Extractables (NVE)
Total NVEs extracted in the first 5 litre flush of purified water for a 10" (250 mm) cartridge are <10 mg.

Total NVEs extracted in the first 5 litre flush of purified water for an A size 7.9" (200 mm) DEMICAP capsule are <5 mg.

Pharmaceutical Validation
A full validation guide is available upon request from Laboratory Services Group (LSG).

Oxidizable Substances
PROCLEAR PP filter cartridges meet current USP and EP quality standards for sterile purified water for oxidizable substances following a <1 litre water flush.

Ordering Information

Cartridges

PCPP [] - [] [] - [] []

Code Length (Nominal)	Code Micron	Code Endcap (10")	Code Variant	Code O-rings
B* 2.5" (65 mm)	96 0.6 µm	B* dh DOE	P Pharmaceutical	E EPDM
A* 5" (125 mm)	01 1.0 µm	C BF / 226 Bayonet		S Silicone
K 5" (125 mm)	03 3.0 µm	D Fin / 222		V Viton
1 10" (250 mm)	05 5.0 µm	E Flat Top / 222		
2 20" (500 mm)	07 7.0 µm	G Recess / 222		
3 30" (750 mm)	10 10.0 µm	H UF Retrofit		
4 40" (1000 mm)	15 15.0 µm	J SOE (no o-ring)		
	20 20.0 µm	L* dh DOE		
	25 25.0 µm	N Internal 213		
	40 40.0 µm	R BF / 222 Bayonet		
	55 55.0 µm			
	75 75.0 µm			
	100* 100.0 µm			

* Supplied in packs of 3.

Ratings based on efficiencies of + or = 99.98% using internal test procedure SQRV18 based on ASTM F795-88 1993

*Not available with A and B Size formats.

*EPDM gaskets supplied as standard

Code Endcap (Demi)
T TRUESEAL
Y Demi Stub
Z Demi A & B Std

MURUS Capsules

PLPP [] - [] [] - [] [] - [] [] - []

Code Length (Nominal)	Code Micron	Code Inlet Connection	Code Outlet Connection	Code Variant	Code Grade	Code Design	Code O-Rings
K 5" (125 mm)	96 0.6 µm	A 3/8" Tri-Clamp	A 3/8" Tri-Clamp	P Pharmaceutical	N Non-sterile	L In-Line	E EPDM
1 10" (250 mm)	01 1.0 µm	B 1 1/2" Tri-Clamp	B 1 1/2" Tri-Clamp		S Non-sterile Pre-sterilized γ (>25 kGy)	T* T-Port	S* Silicone
2 20" (500 mm)	03 3.0 µm	D 1" Hosebarb	D 1" Hosebarb				V Viton
3 30" (750 mm)	05 5.0 µm	T 1" Tri-Clamp	T 1" Tri-Clamp				
	07 7.0 µm						
	10 10.0 µm						
	15 15.0 µm						
	20 20.0 µm						
	25 25.0 µm						
	40 40.0 µm						
	55 55.0 µm						
	75 75.0 µm						
	100 100.0 µm						

Ratings based on efficiencies of + or = 99.98% using internal test procedure SQRV18 based on ASTM F795-88 1993

*Only available with a 1" Tri-Clamp

*Silicone o-ring supplied as standard without having to specify the 'S' code.

DEMICAP Capsules

PEPP [] - [] [] - [] [] - [] [] - []

Code Length (Nominal)	Code Micron	Code Inlet Connection	Code Outlet Connection	Code Variant	Code Grade	Code Pack N°	Code Accessory
E 4.4" (113 mm)	96 0.6 µm	T 1" Tri-Clamp	T 1" Tri-Clamp	P Pharmaceutical	N Non-sterile	3 Pack of 3	FB Filling Bell
B 5.5" (140 mm)	01 1.0 µm	N 1/2" NPT Male	N 1/2" NPT Male		S Non-sterile Pre-sterilized γ (>25 kGy)		
A 7.9" (200 mm)	03 3.0 µm	H 1/2" Hosebarb	H 1/2" Hosebarb				
	05 5.0 µm	G Stepped Hosebarb	G Stepped Hosebarb				
	07 7.0 µm	M 1/2" NPT Male	M 1/2" NPT Male				
	10 10.0 µm	Q Walther QC	Q Walther QC				
	15 15.0 µm	R Grommel / QC	R Grommel / QC				
	20 20.0 µm	V 3/8" NPT Female	V 3/8" NPT Female				
	25 25.0 µm						
	40 40.0 µm						
	55 55.0 µm						
	75 75.0 µm						

Ratings based on efficiencies of + or = 99.98% using internal test procedure SQRV18 based on ASTM F795-88 1993

G & H connections only

Syringe Filters

PSPP [] - [] [] - [] [] - [] [] - []

Code Diameter	Code Micron	Code Inlet Connection	Code Outlet Connection	Code Variant	Code Grade	Code Options	Code Pack N°
050 50 mm	96 0.6 µm	F Female Luer Lock	F Female Luer Lock	P Pharmaceutical	N Non-sterile	S Standard	025 25 per box
	01 1.0 µm	G Stepped Hosebarb	G Stepped Hosebarb				
	03 3.0 µm						
	05 5.0 µm						
	07 7.0 µm						
	10 10.0 µm						
	15 15.0 µm						
	20 20.0 µm						
	25 25.0 µm						
	40 40.0 µm						
	55 55.0 µm						
	75 75.0 µm						

Parker deminick hunter has a continuous policy of product development and although the Company reserves the right to change specifications, it attempts to keep customers informed of any alterations. This publication is for general information only and customers are requested to contact our Process Filtration Sales Department for detailed information and advice on a products suitability for specific applications. All products are sold subject to the company's Standard conditions of sale.