

PROPOR HC sterilizing grade filters have been specifically designed for the effective and economical processing of difficult to filter solutions.

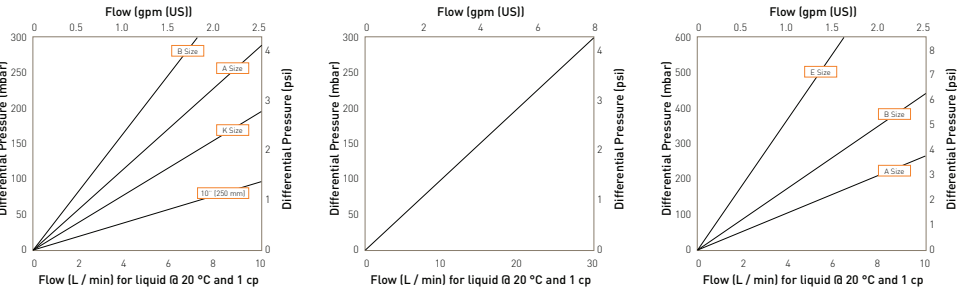
The optimised PROPOR HC PES membrane configuration features a highly asymmetric membrane prefilter layer, which significantly extends throughput and prevents the problems associated with premature filter blockage with complex solutions.

PROPOR HC filters are high capacity and fast flowing. The PES membrane is inherently low binding, which minimizes product loss due to protein or preservative adsorption. The filters have low extractable levels and broad chemical compatibility.

Features and Benefits

- Optimized membrane configuration allows up to ten times the throughput compared to single layer membrane products
- Integral prefilter layer can condense filter trains for greater processing economy
- Incorporates a fully validated and integrity testable 0.2 micron membrane for assurance of sterility
- Low binding for minimal product loss

Performance Characteristics



Cartridge flow rates MURUS flow rates (10" Size (250 mm)) DEMICAP flow rates

PROPOR HC Filter Cartridges

- liquid filters
- polyethersulphone



Note: PROPOR and DEMICAP are registered trademarks of Parker domnick hunter

PROPOR HC Filter Cartridges

Specifications

- Materials of Construction**
- Filtration Membrane: Polyethersulphone
 - Prefilter Membrane: Polyethersulphone
 - Upstream Support: Polyester
 - Downstream Support: Polyester

- Filter Cartridges**
- Inner Support Core: Polypropylene
 - Outer Protection Cage: Polypropylene
 - End Caps: Nylon
 - End Caps Insert: 316L Stainless Steel

- MURUS Disposable Filter Capsules**
- Core: Polypropylene
 - Sleeve: Polypropylene
 - End Caps Insert: 316L Stainless Steel
 - Standard o-rings/gaskets: Silicone
 - Capsule Body: Polypropylene
 - Capsules Vent Seals: Silicone

- DEMICAP Filter Capsules**
- Core: Polypropylene
 - Sleeve: Polypropylene
 - End Caps: Nylon
 - Capsule Body: Nylon
 - Capsules Vent Seals: Silicone
 - Filling Bell: Polycarbonate

- Syringe Filters**
- Body: Polypropylene

Recommended Operating Conditions
Filter Cartridges
Up to 70 °C (158 °F) continuous operating temperature and higher short-term temperatures during CIP to the following limits:

Temperature		Max. Forward dP	
°C	°F	(bar)	(psil)
20	68	5.0	72.5
40	104	4.0	58.0
60	140	3.0	43.5
80	176	2.0	29.0
90	194	1.7	24.6

MURUS Disposable Filter Capsules
Up to 25 °C (77 °F) @ 5.5 barg (79.7 psig)
Up to 60 °C (140 °F) @ 2.8 barg (40.6 psig)

Parker Hannifin certify that this product complies with the European Council Pressure Equipment Directive (PED) 97/23/EC Article 3, Paragraph 3 - Sound Engineering Practice (SEP). This product is intended for use with Group 1 & 2 Dangerous and Harmless Liquids and Group 2 Harmless Gases at the operating conditions stated in this document - In compliance with PED Article 3, Paragraph 3, SEP, this product does not bear the CE mark.

DEMICAP Filter Capsules
Up to 40 °C (104 °F) at line pressures up to 5.0 barg (72 psig).

Effective Filtration Area (EFA)

10" (250 mm):	0.55 m ²	(5.92 ft ²)
K Size:	0.26 m ²	(2.79 ft ²)
A Size:	0.20 m ²	(2.15 ft ²)
B Size:	0.10 m ²	(1.07 ft ²)
E Size:	0.05 m ²	(0.53 ft ²)
Syringe ø50 mm:	14.50 cm ²	(2.25 in ²)

Sterilization

	Cycles	Autoclave		Cycles	Steam-in-Place	
		Temp	(30 min.)		Temp	(30 min.)
Cartridges	10	130 °C (266 °F)	-	30	130 °C (266 °F)	-
MURUS	5	130 °C (266 °F)	-	-	-	-
DEMICAP	10	130 °C (266 °F)	-	-	-	-
Syringe	1	130 °C (266 °F)	-	-	-	-

PROPOR HC filter cartridges can be sanitized with hot water at up to 90 °C (194 °F) and are compatible with a wide range of chemicals.

For detailed operational procedures and advice on cleaning and sterilization, please contact the Technical Support Group through your usual Parker domnick hunter contact.

Food and Biological Safety
Materials conform to the relevant requirements of 21CFR Part 177 and current USP Plastics Class VI - 121 °C and ISO10993 equivalents.

Quality Standards
Pharmaceutical grade products are manufactured in accordance with cGMP, 100% flushed with pharmaceutical grade purified water and integrity tested prior to despatch. A sample of each lot is tested to demonstrate conformity to validated claims.

Gamma-Irradiation
PROPOR HC MURUS & DEMICAP disposable filters can be gamma-irradiated up to a maximum dosage of 40 kGy.

Performance Characteristics

TOC / Conductivity
The filtrate quality from a 10" (250 mm) PROPOR HC conforms to the requirements of current USP <643> (TOC) and USP <645> (conductivity) within the first 200 ml flush of purified water.

Endotoxins
Aqueous extracts from the 10" (250 mm) PROPOR HC contain < 0.25 EU / ml when tested in accordance with the Limulus Amoebocyte Lysate test.

Non-Volatile Extractables (NVE)
Total NVEs extracted in the first 5 litre flush of purified water for a 10" (250 mm) cartridge are <10 mg.

Total NVEs extracted in the first 5 litre flush of purified water for an A size 7.9" (200 mm) DEMICAP capsule are <5 mg.

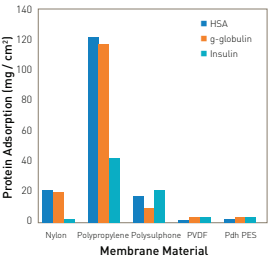
Pharmaceutical Validation
A full validation guide is available upon request from Laboratory Services Group (LSG).

Oxidizable Substances
PROPOR HC filter cartridges meet current USP and EP quality standards for sterile purified water for oxidizable substances following a <1 litre water flush.

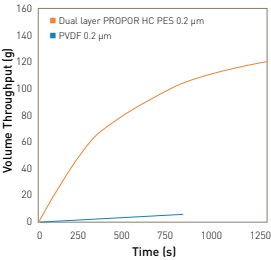
Integrity Test Data
All filters are integrity testable to the following limits when wet with water and using air as the test gas.

Micron Rating		0.2
Filter Cartridges / MURUS / DEMICAP / Syringe Filters		
Min. Bubble Point	(barg)	3.4
	(psig)	49.0
Filter Cartridges / MURUS / DEMICAP / Syringe Filters		
Diffusional Flow	(barg)	2.8
Test Pressure	(psig)	40.6
Filter Cartridges / MURUS / DEMICAP / Syringe Filters		
Max. Diffusional Flow [10 ⁻¹]		18.0
(ml / min)	(K)	8.4
	(A)	6.7
	(B)	3.2
	(E)	1.4

Retention Characteristics
PROPOR HC filter cartridges are validated by bacterial challenge testing with *Brevundimonas diminuta* to current ASTM F838-05 methodology (10⁶ organisms / cm² EFA minimum) with typical in-house challenge levels being 10¹¹ organisms per 10" (250 mm) filter cartridge.



Protein binding on membrane materials



Total volume throughput (g) vs time (s) for an insulin intermediate solution

Ordering Information

Cartridges

ZCHC			-			-			
Code Length (Nominal)		Code Micron		Code Endcap [10"]		Code Variant		Code O-rings	
B* 2.5" (65 mm)		620 0.20 µm		C BF / 226 Bayonet		P Pharmaceutical		E EPDM	
A* 5" (125 mm)				D Fin / 222				S Silicone	
K 5" (125 mm)				E Flat Top / 222				V Viton	
1 10" (250 mm)				G Recess / 222					
2 20" (500 mm)				R BF / 222 Bayonet					
3 30" (750 mm)									
4 40" (1000 mm)									
				Code Endcap (Demi)					
				T TRUESEAL					
				Y Demi Stub					
				Z Demi A & B Std					

* Supplied in packs of 3.

MURUS Capsules

Code Length (Nominal)	Code Micron	Code Inlet Connection	Code Outlet Connection	Code Variant	Code Grade	Code Design	Code O-rings
K 5" (125 mm)	620 0.2 µm	A 3/8" Tri-Clamp	A 3/8" Tri-Clamp	P Pharmaceutical	N Non-sterile Pre-sterilized γ (>25 kGy)	L In-Line T-Port	E EPDM S* Silicone V Viton
1 10" (250 mm)		B 1 1/2" Tri-Clamp	B 1 1/2" Tri-Clamp				
2 20" (500 mm)		D 1" Hosebarb	D 1" Hosebarb				
3 30" (750 mm)		T 1" Tri-Clamp	T 1" Tri-Clamp				

DEMICAP Capsules

Code Length (Nominal)	Code Micron	Code Inlet Connection	Code Outlet Connection	Code Variant	Code Grade	Code Pack N°	Code Accessory
E 4.4" (113 mm)	620 0.2 µm	T 1" Tri-Clamp	T 1" Tri-Clamp	P Pharmaceutical	N Non-sterile Pre-sterilized γ (>25 kGy)	3 Pack of 3	FB Filling Bell
B 5.5" (140 mm)		N 1/2" NPT Male	N 1/2" NPT Male				
A 7.9" (200 mm)		H 1/2" Hosebarb	H 1/2" Hosebarb				
		G Stepped Hosebarb	G Stepped Hosebarb				
		M 1/2" NPT Male	M 1/2" NPT Male				
		Q Walther QC	Q Walther QC				
		R Grommel / QC	R Grommel / QC				

Syringe Filters

Code Diameter	Code Micron	Code Inlet Connection	Code Outlet Connection	Code Variant	Code Grade	Code Options	Code Pack N°
050 50 mm	620 0.2 µm	F Female Luer Lock	F Female Luer Lock	P Pharmaceutical	N Non-sterile	S Standard	025 25 per box
		G Stepped Hosebarb	G Stepped Hosebarb				